

## Lock Out, Tag Out, (Try Out)

**Overview:** Lockout/Tagout/Tryout (LOTO) protects a worker by preventing others from turning on equipment or from a release of energy while working on or servicing equipment & machinery, working inside a grain bin, and working around conveyors and augers. LOTO controls hazardous energy

**Procedure:** All power sources are disconnected and locked in the off position. Each person involved locks out the power with their own personal lock and key so they have control of the energy source. They place a tag on the lock to warn others and to identify who is responsible. Before beginning work, each person tries the energy source to ensure it is locked out. No one else can remove another's lock. Therefore, no one can accidentally turn on the equipment. In some facilities, only designated people can lock out power sources and/or an alternative. group lockout process is used.



### When to LOTO:

Before any repairs, maintenance, or service on equipment or energized utilities (electrical panels, pressurized gas lines, flammable gas lines, etc.)

Before any work that requires a person to place any part of their body in or near the point of operation.

Identify the equipment/ machinery that needs to be shut down and ALL its energy sources.

Test to see if the equipment is properly locked out by trying to start it.